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ELECTROMAGNETIC INTERFERENCE
QUALIFICATION TEST OF APOLLO C14-354
PYROTECHNIC INITIATOR CHECKOUT
BRIDGE SET



30 December 1965

Prepared by

Electronics Group

Approved by

D.K. Bailey, Director

Engineering Development Laboratory

NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION

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# TECHNICAL REPORT INDEX/ABSTRACT

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#### DESCRIPTIVE TERMS

\*APOLLO PROJECT, \*QUALIFICATION TESTING \*ELECTROMAGNETIC INTERFERENCE (EMI) TEST, PYROTECHVIC INITIATOR CHECKOUT BRIDGE SET, MODEL PTS 6566

#### ABSTRACT

AN ELECTROMAGNETIC INTERFERENCE (EMI) TEST WAS PERFORMED ON THE C14-354 PYROTECHNIC INITIATOR BRIDGE SET, MODEL PTS 6566, PART NO. G16-821050, SERIAL NUMBER 01-001, IN COMPLIANCE WITH THE REQUIREMENTS OF EMI PROCESS SPECIFICATION MA 0203-3544 AND MILITARY SPECIFICATION MIL-1-26600 AS AMENDED BY MSC-ASPO-EMI-10A.

THE EMI TEST CONSISTED OF MEASUREMENTS OF THE SELF-GENERATED EMI, CONDUCTED ON THE OUTPUT LEADS TO THE SQUIBS AND RADIATED FROM THE ENTIRE SYSTEM, AND SUSCEPTIBILITY MEASUREMENTS TO DETERMINE IF THE TEST SPECIMEN WOULD BE AFFECTED BY EXTERNAL RF FIELDS.

THE RESULTS OF THE EMI TEST INDICATED THAT THE TEST SPECIMEN GENERATED INTERFERENCE IN EXCESS OF THE PRESCRIBED RADIATED AND CONDUCTED LIMITS OF MIL-I-26600/MSC-ASPO-EMI-loa AND WAS SUSCEPTIBLE TO AN RF ENVIRONMENT OVER THE FREQUENCY RANGE OF 4.3 TO 300 MEGACYCLES.

TO MEET THE REQUIREMENTS OF THE GOVERNING SPECIFICATION, IT IS RECOMMENDED THAT ARC SUPPRESSORS BE INSTALLED ACROSS ALL RELAY CONTACTS, THE SHIELDING OF THE BRIDGE SET INPUT AND OUTPUT CABLES BE IMPROVED, AND THE DUMMY SQUIBS BE MODIFIED SO THAT THEY ARE COMPLETELY SHIELDED.



#### FOREWORD

This report has been prepared by the S&ID Engineering Development Laboratory, electronics systems test group, for the Apollo design GSE group under ATR 481041. This document is submitted to Department 692-601 to provide a profile of the electromagnetic interference measurements made on the C14-354 pyrotechnic initiator bridge set, Model PTS 6566, part G16-821050, serial number 01-001, in accordance with the requirements of Military Specification MIL-I-26600 (USAF) as amended by MSC-EMI-10A.



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#### INTRODUCTION

The electromagnetic interference test was performed on the C14-354 pyrotechnic initiator checkout bridge set, Model PTS 6566 part G16-821050, serial number 01-001, to determine its compliance to the conducted, radiated, and RF susceptibility requirements of MIL-I-26600 as amended by MSC-ASPO-EMI-10A.

Measurements of the conducted interference on the bridge set output leads to the pyrotechnic devices indicated that the pulse interference generated by the relays exceeded the limits of MIL-I-26600/MSC-ASPO-EMI-10A. The radiated pulse interference also exceeded the prescribed limits of the governing specification.

When the test specimen was exposed to the RF field prescribed by the specification, the indicator meters on the bridge set reacted in a manner that completely degraded its intended performance.

To reduce the excessive conducted interference, it is recommended that arc suppressors be installed across all relay contacts or RF filters incorporated in the output leads of the bridge set. The radiated interference level can be decreased by improving the shielding of the bridge set input and output cables, and the susceptibility problem can be relieved by the same shielding and by completely shielding the dummy squibs.



#### APPLICABLE DOCUMENTS

The following specifications are applicable to the tests performed on the bridge set:

## Government Specifications

MIL-I-26600 2 June 1958 Interference Control Requirements, Aeronautical Equipment

Amendment MSC/ASPO-EMI-10A 17 October 1963

Amendment to MIL-I-26600

MIL-E-8881A 3 September 1959 Enclosure, Electromagnetic - Shielding, Demountable, Prefabricated, General Specification

MIL-B-5087A 29 January 1958 Bonding, Electrical (for Aircraft)

MIL-STD-831 28 August 1963 Test Reports, Preparation of

## NAA (S&ID) Specifications

MA0201-3939 11 October 1965 Bridge Set, Pyrotechnic Initiator Checkout, Model C14-354, G16-821050, Functional Test, Procedure for

MA0203-3544 4 October 1965

Ground Support Equipment, Model C14-354, Electromagnetic Interference Test, Procedure for

QRL 2607 3 November 1965 Electromagnetic Interference Test Plan for Pyrotechnic Initiator Checkout Bridge Set Model C14-354, Part No. G16-82105011.

MA0613-002

Electrical Bonding Requirements for Apollo



#### TEST SUMMARY

#### PROCEDURE SUMMARY

The pyrotechnic initiator checkout bridge set system was composed of the remote control set (P/N G16-821055) the bridge set (P/N G16-821050), and six dummy squibs (P/N G16-821063). This system is referred to in this report as the test specimen and is considered Class I equipment, as prescribed in paragraph 3.5 of Reference (1). An electromagnetic interference (EMI) qualification test was conducted on the test specimen to determine its compliance to the requirements of Reference 1.

#### TEST INSTRUMENTATION

The radio interference-field intensity (RI-FI) meters used to accomplish the interference tests are those prescribed in Reference 1 and classified as category A measuring equipment. All RI-FI meters and support equipment were calibrated and operated in accordance with the manufacturers' recommendations and were approved by the National Aeronautics and Space Administration (NASA) Testing Laboratory.

#### TESTING ENVIRONMENT

The EMI test was performed in compliance with MIL-E-8881 in a shielded enclosure, 16 x 20 x 8 feet, located in the Central Instrumentation Facility (CIF) at Kennedy Space Center, Florida. The ambient interference level within the enclosure was below the background noise level of the RI-FI meter throughout the entire test frequency range.

### ELECTRICAL BONDING AND GROUNDING

The remote control set and the bridge set were bonded to the copper ground plane in the shielded enclosure utilizing copper bonding straps with a minimum width-to-length ratio of 1:5. Each dummy squib was bolted to the ground plane at the ground stud.

## TEST SPECIMEN LEADS

The cable that connected the remote control unit to the bridge set was designed to simulate the electrical length and shielding design of the cable installation to be used on the launch pad. The two output cables that connected the bridge set to the dummy squibs were 5 feet long and



complied with paragraph 4.2.5.2.1 of Reference 1. Each output cable consisted of three pairs of squib leads (shield twisted) with a shield zipper-tubing jacket that simulated the shielding of the operational cable.

The distance between cables and from each cable to the ground plane was approximately 2 inches. The cables were approximately 4 inches from the edge of the ground plane in compliance with paragraph 4.2.5 of Reference 1.

#### TEST INSTRUMENTATION OPERATION

The RI-FI meters and other test instrumentation were operated in accordance with the manufacturers' recommendations and within the provisions of Reference 1.

Because of the characteristics of the interference generated by the test specimen (transient pulses), the RI-FI meter was set to discrete test frequencies (three per tuning band minimum); and whenever the interference level approached the specification limit, a scan was made to locate the frequency at which maximum interference occurred.

The broadband interference measurements were performed at each test frequency with the appropriate RI-FI meter set in peak function position. As each switch on the remote control unit was actuated, the slide-back control reduced the audio level in the earphones until it was barely discernable. Over the test frequency range of 150 kc to 400 mc (while using the NF-105F interference meter), the meter impulse generator was actuated, and a substitution technique was employed to determine the amplitude of interference. When using the NM-10A interference meter over the frequency range of 15 kc to 150 kc, the meter was standardized as per the manufacturers' calibration manual, and the interference level was recorded directly off the meter.

When conducted interference measurements were performed, a current probe (clamped around each test lead) was used as the pickup device. For radiated measurement, the appropriate 41-inch rod and tuned dipole antennas were used as the pickup device.

## TEST INSTRUMENTATION BONDING

During all conducted measurements, the appropriate RI-FI meter was bonded to the ground plane through the outer shield of the coaxial cable connected to the current probe. During radiated interference measurements utilizing the 41-inch rod antenna, the RI-FI meter was bonded to the copper ground plane through the coaxial cable shield,



antenna counterpoise, and ground strap. When radiated measurements were performed utilizing tuned dipole antennas, the RI-FI meter was grounded through the third conductor (ground) in the power plug.

#### ANTENNA ORIENTATION

During all EMI tests that required the 41-inch rod antenna, an antenna counterpoise was placed 6 inches below the level of the copper ground plane. The rod antenna was in a vertical position, 1 foot from the test specimen, and positioned for maximum pickup.

When the tuned dipole antennas were used, the dipole was positioned parallel to the horizontal axis of the test specimen, I foot above the level of the ground plane, and I foot from the test specimen. The center of the dipole was opposite the geometric center of the test specimen.

At test frequencies from 25 to 35 mc, the dipole antenna was adjusted to 35 mc. When using the directional microwave antennas, the antenna was placed 1 foot above the ground plane and 3 feet from the geometric center of the test specimen.

### TEST SPECIMEN DESCRIPTION

The pyrotechnic initiator checkout bridge set MODEL C14-354 is composed of the following three separate components:

- 1. Pyrotechnic checkout bridge remote control, part G16-821055
- 2. Pyrotechnic initiator checkout bridge, part ME 403-0006-0001
- 3. Pyrotechnic checkout dummy squib(s), part G16-821063.

By means of a Wheatstone-bridge design, the test specimen measures the resistance of the six pyrotechnic devices installed in Spacecraft 009. The test specimen is powered by self-contained dry cell batteries installed in the remote control and the bridge set.

Six individual switches in the remote control unit are actuated to operate separate relays in the bridge set so that the resistance of each pyrotechnic device can be measured. The dummy squibs are used to calibrate the bridge set, and the pyrotechnic devices in the spacecraft are measured differentially.



### FUNCTIONAL CHECKOUT

Prior to the EMI test the test specimen was functionally checked in accordance with paragraph 4.2.2 of Reference 3.

## POWER REQUIREMENT

A 1.5-volt battery in the remote control unit energizes the relays in the bridge set. Incorporated in the bridge set are 1.35-volt batteries to power the bridge circuit and a 5.4-volt battery to power the bridge set amplifier.



## TEST EQUIPMENT

The following NASA test equipment was used during the EMI test. The equipment was operated in accordance with the manufacturers' recommendations and displayed a NASA calibration sticker.

Nomenclature	Manufacturer	Serial Number
Radio interference - field intensity	1 *	A 128
meter (basic unit) NF 105F	Empire Devices	
Tuning head T/A NF 105F	Empire Devices	A 128
Tuning head T/-1 NF 105F	Empire Devices	A 128
Tuning head T/-2 NF 105F	Empire Devices	A 128
Current probe, CP-105	Empire Devices	420
Current probe, 91550-1	Stoddart Aircraft Radio Co.	421-65
Radio interierence - field intensity meter, NM 10A	Stoddart Aircraft Radio Co.	418-33
RI-FI power supply, 91923-2	Stoudart Aircraft Radio Co.	550-58
50-ohm impedance matching network, 90081-7	Stoddart Aircraft Radio Co.	
41-inch rod antenna, 92197-3	Stoddart Aircraft Radio Co.	417-33
Antenna coupler, 92198-3	Stoddart Aircraft Radio Co.	
Tuned dipole antenna, DM-105-Tl	Empire Devices	
Tuned dipole antenna, DM-105-T2	Empire Devices	<b></b>
Tuned dipole antenna, DM-105-T3	Empire Devices	
Calibrated microwave test antenna, CA-L	Polarad Electronics Corp.	12-11
Calibrated microwave test antenna, CA-S	Polarad Electronics Corp.	13-11
Calibrated microwave test antenna, CA-M		234
Calibrated microwave test antenna, CA-X	Polarad Electronics Corp.	370
Parabolic microwave reflector, CA-R2	Polarad Electronics Corp.	1 - 22
Vacuum tube voltmeter, 412A	Hewlett-Packard	201 07000
Oscilloscope, 170A	Hewlett-Packard Hewlett-Packard	301-07890
plug-in unit, 162B		NASA 36390
prug-m unit, 102D	Hewlett-Packard	NASA 36391



Nomenclature	Manufacturer	Serial Number
Oscilloscope camera Signal generator, 606A Signal generator, 608C Signal generator, 612A Signal generator, 8614 Signal generator, 8616A Signal generator, 1107	Hewlett-Packard Hewlett-Packard Hewlett-Packard Hewlett-Packard Hewlett-Packard Hewlett-Packard Polarad Electronics	305-00347 301-04584 247-04929 NASA 35112 NASA 52546 NASA 45966 NASA 45612
Signal generator, 1108	Corp. Polarad Electronics Corp.	NASA 43485



#### TEST PROCEDURE

BROADBAND CONDUCTED ELECTROMAGNETIC INTERFERENCE MEASUREMENTS ON OUTPUT LINES - (15 KC to 25 MC)

The conducted interference measurements made on the bridge set output leads (J1 - R, S, U, M, H, and J and J2 - R, S, U, M, H, and J) covered the test frequency range of 15 kc to 25 mc as required by References 2 and 4, paragraphs 3.2.1 and 4.8.1, respectively.

A current probe, used as the pickup device, was clamped around each test lead as shown in Appendix D, Figures 21 and 22. The interference levels on each test line were recorded while the remote control unit switches (1 through 6) were sequentially operated. Data was taken to reflect the interference levels generated by the switch in the test lead circuit and also the highest interference level induced into the test lead by the actuation of the switches not in the test lead circuit.

Oscilloscope photos of the transient pulse interference were taken at 300 kc, 5.8 mc, 8.0 mc, 12 mc, and 25 mc to show the pulse characteristics and waveform.

BROADBAND RADIATED ELECTROMAGNETIC INTERFERENCE MEASUREMENTS -

Radiated interference measurements were performed on the test specimen over the frequency range of 150 kc to 400 mc in accordance with the requirements of References 2 and 4, paragraphs 3.2.2, 3.2.3, and Reference 4, Paragraph 4.7.

A 41-inch rod antenna was used as the pickup device for measurements over the frequency range of 150 kc to 25 mc, and an appropriate tuned dipole antenna was used for measurements throughout the range of 25 mc to 400 mc. The antennas were placed 1 foot from the test specimen and positioned for maximum pickup at each test frequency as shown in Figures 23 and 24.

The remote control unit switches were sequentially operated, and the recorded interference measurement was determined by the switch that generated the highest level.



## RADIATED SUSCEPTIBILITY INTERFERENCE TESTS

Radiated susceptibility tests were performed on the test specimen over the frequency range of 150 kc to 10 gc in accordance with the requirements imposed by References 1, 2, and 4.

The test specimen was subjected to an RF field established by a 50-ohm signal generator driving an appropriate test antenna with a 100,000-microvolt (calculated) output modulated 30 percent at 400 cps. For tests over the frequency range of 150 kc to 25 mc, a 41-inch rod antenna was connected to the appropriate signal generator. Over the test frequency range of 25 to 1000 mc, a tuned dipole antenna was used as the radiating source. For tests covering the 1 gc-to-10 gc test frequency range, a directive microwave (horn) antenna was used to generate the RF field.

The rod antenna and tuned dipole antennas were placed 1 foot from the test specimen, and the microwave antennas were placed 3 feet from the test specimen. While the signal generator was slowly tuned throughout the test frequency range, an ammeter connected to each output lead was monitored for a current reading in excess of 5 milliamperes. The bridge set indicator meters were also monitored for any deflection. Whenever an anomaly occurred, the signal level output was reduced and the susceptibility threshold level was recorded.





#### TEST RESULTS

## BROADBAND CONDUCTED INTERFERENCE - OUTPUT LINES

The broadband conducted interference (transient pulse) measured on bridge set output lines exceeded the limits of Reference 3 as shown in Appendix A data sheets (pages 18 through 29) and graphs in Appendix B (pages 33 through 44). The interference generated on line J1-S when switch 1 and switches 2 through 6 were actuated was within the limits of Reference 1. The frequency at which the interference level approached the limit by the least amount was at 1.4 mc. The level was determined to be 50 db above 1 microampere per megacycle bandwidth, and the specification limit at that frequency was 50 db above one-microampere per megacycle bandwidth.

The interference level on line J1-R exceeded the specification limit by the greatest amount at 8.0 mc when switch 1 was actuated. The measured level was 50 db above 1 microampere per megacycle bandwidth, and the specification limit at that frequency was 46 db above 1 microampere per megacycle bandwidth. When switches 2 through 6 were actuated, the interference on line J1-R was within the limits of Reference 1.

The interference level on lines J1-M and J1-U exceeded the specification limit by the greatest amount at 8.0 mc when switch 2 was actuated. The measured level was 57 db above 1 microampere per megacycle bandwidth, and the specification limit at that frequency was 46 db above 1 microampere per megacycle bandwidth. When switches 1 and 3 through 6 were actuated, the interference on lines J1-M and J1-U exceeded the limits of Reference 1 at 18 mc. The measured level was 47 db above 1 microampere per megacycle bandwidth on each line, and the Reference 1 limit at that frequency is 45 db above 1 microampere per megacycle bandwidth.

The interference level on lines J1-J and J1-H exceeded the specification limit by the greatest amount at 12 mc when switch 3 was actuated. The respective levels were 52 and 54 db above 1 microampere per megacycle bandwidth, and the specification limit at that frequency was 45 db above 1 microampere per megacycle bandwidth. When switches 1, 2, 4, 5, and 6 were actuated, the interference on line J1-J exceeded the limits of Reference 1 at 15 mc. The measured interference level was 49 db above 1 microampere per megacycle bandwidth, and the Reference 1 limit at that frequency is 45 db above 1 microampere per megacycle bandwidth. The interference on line J1-H exceeded the limits of Reference 1 at 15 and 18 mc when switches 1, 2, 4, 5, and 6 were actuated.



The measured interference was 46 db above 1 microampere per megacycle bandwidth, and the Reference 1 limits are 45 and 44.5 db above 1 microampere per megacycle bandwidth, respectively.

The interference level on line J2-R and J2-S exceeded the specification limit by the greatest amount at 12 mc when switch 4 was actuated. The respective levels were 68 and 65 db above one microampere per megacycle bandwidth and the specification limit at that frequency is 45 db above the 1 microampere per megacycle bandwidth. When switches 1, 2, 3, 5, and 6 were actuated, the interference on lines J2-R and J2-S was within the limits of Reference 1.

The interference on lines J2-U and J2-M exceeded the specification limit by the greatest amount at 12 mc when switch 5 was actuated. The respective interference levels were 52 and 54 db above 1 microampere per megacycle bandwidth, and the specification limit at that frequency is 45 db above 1 microampere per megacycle bandwidth. When switches 1, 2, 3, 4, and 6 were actuated, the interference on lines J2-U and J2-M was within the limits of Reference 1.

The interference level on lines J2-H and J2-J exceeded the specification limit by the greatest amount at 12 mc when switch 6 was actuated. The respective levels were 61 and 60 db above 1 microampere per megacycle bandwidth, and the specification limit at that frequency is 45 db above 1 microampere per megacycle bandwidth. When switches 1 through 5 were actuated, the interference measured on lines J2-H and J2-J was 51 db above 1 microampere per megacycle bandwidth, and on line J2-J it was 46 db above 1 microampere per megacycle bandwidth. The Reference 1 limit of this frequency is 45 db above 1 microampere per megacycle bandwidth.

#### BROADBAND RADIATED INTERFERENCE

The broadband radiated interference generated by the test specimen exceeded the limits of Reference 1 at 15 mc and at 33 mc. The frequency at which the specification was exceeded by the greatest amount was at 33 mc. The level was 66 db above 1 microvolt per megacycle bandwidth, and the specification limit at that frequency is 48 db above 1 microvolt per megacycle bandwidth.

#### RF SUSCEPTIBILITY

When the test specimen was exposed to an RF field over the frequency range of 4.3 to 400 mc established by a signal generator set for maximum output, the indicator meters on the bridge set changed erratically. The threshold susceptibility data is shown on pages 31 and 32.



With 100,000 microvolts (calculated) output from the appropriate signal generator, the test specimen failed to pass the susceptibility testing requirements of Reference 1 at the following frequencies:

Frequency (megacycles)	Susceptibility Threshold Voltage (thousands of microvolts)
19	82
25	44
26	58
28	100
29	80
30	42
32	10
33	38
56	60
70	26
<b>7</b> 5	38
80	58
90	30
100	80
160	85
200	35
210	90

The most susceptible frequency was at 32 mc, where a 10,000-microvolt output caused a deflection of all indicator meters.

Figure 20 shows the amplitude and wave characteristics of the induced RF field at 32 mc as monitored by a current probe clamped around line J1-S.



#### DATA CALCULATION

# USING CURRENT PROBE FOR CONDUCTED INTERFERENCE MEASUREMENTS

## Example:

Frequency -	15 kc
Meter reading -	26.5 db
l kc to l mc conversion	60.0 db
factor -	
Probe correction factor -	13.0 db

Final reading = meter reading + conversion factor + probe factor = 99.5 db - ua/mc\*

# RADIATED INTERFERENCE USING 41-INCH ROD ANTENNA AND NF105F R1-F1 METER

## Example:

Frequency -	15 mc
Meter reading -	54 db
Meter correction factor** -	-3 db
Antenna correction factor -	20 8 db

Final reading = meter reading + bandwidth + antenna factor = 71.8 db - uv/mc\*\*\*

<sup>\*</sup>db - ua/mc = decibel above 1 microampere per megacycle bandwidth

<sup>\*</sup>Meter correction factor of -3 db = conversion from true peak to RMS peak

<sup>\*\*\*</sup>db - uv/mc = decibel above 1 microvolt per megacycle bandwidth



#### DISCUSSION AND RECOMMENDATIONS

The source of the broadband (transient pulse) interference generated by the test specimen was the relays installed in the bridge set. To pass the conducted interference limits of Reference 1, an R-C arc suppressor (commercially available) could be installed across the contacts of each relay, or an RF filter could be installed at the bridge set output connectors (J1 and J2).

The excessive radiated interference would also be reduced by the installation of the suppressive devices and/or by improving the integrity of the shields on the input and output cables of the bridge set. The shields should be installed under each connector and should be well bonded. The susceptibility problem would be corrected by improving the cable shielding and by modifying the dummy squibs so that they are completely shielded.



## CONCLUSION

The C14-354 pyrotechnic initiator checkout bridge set failed to meet the conducted interference, radiated interference, and RF susceptibility requirements of MIL-I-26600/MSC-ASPO-EMI-10A.



#### REFERENCES

- 1. MIL-I-2660/MSC-ASPO-EMI-10A, <u>Interference Control Requirements</u>, Aeronautical Equipment (17 October 1963).
- 2. MA0203-3544, Ground Support Equipment, Model C14-354, Electromagnetic Interference Test, Procedure for (4 October 1965).
- 3. MA0201-3939, Bridge Set, Pyrotechnic Indicator Checkout, Model C14-354, G16-821050, Functional Test, Procedure for (11 October 1965).
- 4. QLR 2607, Electromagnetic Interference Qualification Test Plan for Pyrotechnic Initiator Checkout Bridge Set, Model C14-354, Part G16-821050.



## APPENDIX A. TABULATED DATA



### CONDUCTED INTERFERENCE

(Note: Throughout the frequency range from 15 kc to 150 kc, Stoddart current probe was used. Throughout the frequency range from 150 kc to 25 mc, Empire Devices current probe was used.)



# NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD., DOWNEY, CALIFORNIA

## ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST TITLE: EMI QUALIFICATION TEST OF APOLLO C14-354 PYROTECHNIC INITIATOR CHECK-	DEPT. 098 <b>-3</b> 22	TEST REPORT NO. SID 65-1673			
OUT BRIDGE SET TEST SPECIMEN: 014-354	UNIT RF	LR NO.: 2607 SWA NO.:			
Pyrotechnic Initiator Check- out Bridge Set, P/N 316-821050 Serial Number 01-001	DATE: 12 November 1965				
TEST PERFORMED BY: RESP. ENG.: W. Holsborg TECH.:	WITNESSED BY: R. Kelso, NAA લ્.C.	TYPE OF EMITEST: Broadband Conducted Using Current Probe			
Meter Lin	1 1				

Frequency MC	Noise Level DB above ua/mc	Level DB above ua/mc	Meter Reading DB above ua/mc	u⊵/mc	Current Probe Corr- ection Factor DB	Line J1-R Final Reading DB above us/mc	ua/mc	DB-ua/mc
.015 .021 .028 .035 .048 .058 .065 .090 .150 .220 .330 .370 .500 .820 .900 1.90 2.50 3.60 5.80 12.0 12.0 12.0 12.0	79,444,1977,444,344,45,588,885,5558,88	72 64 64 64 64 64 64 64 64 64 64 64 64 64	0.500.5 843.86.550 89.9995566765544443435.445.3 9.89995566765544443435.445.3	79.6 77.765557.76633333333322223333322333322333322333333	130.00.000.50 +14.820.30000000000000000000000000000000000	9736 9736 9999999985566765544722539062620 999999855667655447225390626233	92.60000050 87.776689513100218 56.776689513100218 56.776431859268 33.3333333333333333333333333333333333	180 169 152 1435 121 1332 121 1046 882 753 631 648 47.5 47.5 446 45.5 444 444 444 444

### **REMARKS:**

- \* Current Probe Correction Factor not included.
- \*\* Interference Level on Line J1-R with switches 2, 3, 4, 5 and 6 actuated.



# NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD, DOWNEY, CALIFORNIA

## ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST OF APOLIO C14 PYROTECHNIC INITIA	TEST TITLE: EMI QUALIFICATION TEST OF APOLLO C14-354 PYROTECHNIC INITIATOR CHECK-			DEPT. 098-322			TEST REPORT NO. SID 65-1673		
OUT BRIDGE SET TEST SPECIMEN: 01			UNIT RF			LR NO.: 2607 SWA NO.:			
out Bridge Set, P/I	Pyrotechnic Initiator Check- out Bridge Set,P/N G16-821050 Serial Number 01-001								
TEST PERFORMED BY RESP. ENG.: 1/1. F TECH.:			NESSED BY Kelso, NA			Broad	OF EMITE dband Cond ent Probe	ST: ucted Using	
Frequency MC  Meter Back- ground Noise Level DB above ua/mc	Ambient* Noise Level DB above	Line J1-3 Meter leading B above us/mc	Line ** J1-S Meter Reading DB above ua/mc	Current Probe Corr- ection Factor DB	J1-S Fina Read DB-ua	l ing	J1-S** Final Reading DB-ua/mc	MIL-I-26600/ MSC-ASPO-EMI-10A Spec. Limit DB-ua/mc	
.015 72 .021 69 .028 64 .035 64 .035 67 .065 63 .090 54 .120 51 .150 28 .220 27 .290 25 .330 24 .370 23 .500 23 .820 24 .900 24 1.40 24 1.90 25 2.30 25 2.50 27 3.20 28 4.60 28 5.80 27 8.00 25 12 25 18 25 28 25 28	72 664 644 6734 551 8754 222 222 222 222 222 222 222 222 222 2	83.50 83.50 85.05 894.55 984.55 988.68 97.55 682 886.55 682 886.55 682 886.55 682 886.55 866.55 866.55 866.55 866.55 866.55 866.	81 747 685 665 661 661 661 677 685 681 681 681 681 681 681 681 681 681 681	+13.0 +16.0 +18.0	96 95 92 99 88 91	5050050	944.00.00.00.00.50 875.00.00.00.50 677.69.61 677.43.5566677.89.09.884588 222222232232223222	180 169 160 152 142 135 132 111 104 88 88 75 63 108 88 47 47 46 45 44 44 44 44 44 44 44 44 44 44 44 44	

## **REMARKS:**

- \* Current Probe Correction Factor not included.
- \*\* Interference Level on Line J1-S with Switches 2, 3, 4, 5, and 6 actuated.



# NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD., DOWNEY, CALIFOUNIA

# ELECTROMAGNETIC COMPATIBILITY DATA SHEET

	ST TITLE: EMI QUALIFICATION OF APOLLO C14-354		ON DEP	DEPT.			TEST REPORT NO.		
PYROTECHNI			ĸ_	098-	322		SID 65-1673		
OUT BRIDG		TOR OHDS	UN	IT		L	RNO	D.: 2607	
TEST SPEC		4-354		RF		S	WA	NO,:	
Pyrotechn:	Pyrotechnic Initiator Check-ou		k-out			-+-			<del></del>
Bridge Se Serial Nu	t, P/N G1 mber 01-0	6-821050 <u>01</u>	DAT	TE: 15 No	ovember 19	965			
TEST PERF			WIT	NESSED BY	:		YPE	OF EMITE	ST:
RESP. EN	G.: W.	Holsborg	R.	Kelso, NA	\ Q.C.	7	roac	iband Cond	ucted Using
TECH.:						C	urre	ent Probe	
	Meter	Ambient,	Line	Line **	Current	Line J1-M		Line J1-W **	
	Back- ground	Noise		J1-M Meter	Probe Corr-	Final		Final	MIL-I-26600/
	Noise	Lovol	Reading	Reading	ection	Read	ing	Reading	MSC-ASPO-EMI-1 QA
Frequency	Level DB above	DB above	DB above	DB above	Factor	DB a			Spec. Limit
MC	Lua/mc	ua/mc	ua/mc	un/mc	DB	ua/i		ue/mc	DB-ua/mc
.015	72	72 69 64	87 85•5	80   76	+13 +10	10	0 5.5	93 86	180 169
.021 .028	69	64	85	67	+ 8	9		75	169 160
.035	64	64	91.5	65	+ 7	9	8.5	72	152
.048	64	64	92	66	+ 4	ġ.		70 69	142 135
.058 .065	67 63	67 63	93.5 93.5	66 68	+ 3 + 2		6.5 5.5	70	132
.090	54	54	89	67	<b>-</b> 0.5	8	8.5	66.5	121
,120	54 54	54 54	89 91	64	-3.0	8	8	61	111
.150	25	25	66 65	36	0	6	ნ ნ	36 33	104 96
.220 .290	25 25 25 25 26	25 25 25 25	64	64 36 33 34 34 34 34	0	6666666	4	36 33 34 34	96 88
.330	25	25	64 62	34	Ŏ	6	2	34	l 86
•370	26 26	26 26	63 64	34	0	6	3 4	34 34	82 75 63 61
.500 .820		25	62	28	0	ě	2	28	63
.900	25 25	25 25	60	28 30	0	6	206795950	30	61
1.40	24	24	56	30 33 36 39 36 37 38	Ŏ	5	6	30	50 48
1.90	25 24	25 24	57	33	0	) A	a a	33 36 39 36 37 38	48
2.30	25	25	49 45	39	0	4	5	39	47.8
3.20	26	25 26	39	36	0	3	9	36	47.5
4.60	25 23	25 23	45 50	37	0	4	5	37	47 46•5
5.80 8.0	23	23	50 57	38 41	0	) 5	7	41	46.5
12	25	25	56	41	0	5	6	41	45.5
15	25 26	25 26	52	47	0	5	2	47	45
18	26	26	47	36 31	0		.7 .1	36 31	44.5 44
2 <b>3</b> 25	27 27	27 27	41 42	34	0		.2	34	44
1 67	-1		7.				_	'	
	<u></u>	<u> </u>			<u> </u>				
DELLABUE									

## **REMARKS:**

- \* Current Probe Correction Factor not included.
- \*\* Interference Level on Line J1-M with switches 1, 3, 4, 5, and 6 actuated.



# NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD., DOWNEY, CALIFORNIA

# ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST TITLE: EMI QUALIFICATION TEST OF APOLLO C14-354 PYROTECHNIC INITIATOR CHECK-	DEPT. 098-322	TEST REPORT NO. SID 65-1673		
OUT BRIDGE SET  TEST SPECIMEN: C14-354  Pyrotechnic Initiator Check-	UNIT RF	LR NO.: 2607 SWA NO.:		
out Bridge Set,P/N G16-821050 Serial Number 01-001	DATE: 15 November 1965			
TEST PERFORMED BY: RESP. ENG.: W. Holsborg TECH.:	WITNESSED BY: R. Kelso, NAA Q.C.	TYPE OF EMI TEST: Broadband Conducted Using Current Probe		
Meter Line	Line ** Current li	na Itina		

Frequency MC	ground Noise	Ambient* Noise Level	Line J1-U Meter Reading DB above ua/mc	Line ** J1-U Meter Reading DB above us/mc	Current Probe Corr- ection Factor DB	Line J1-U Final Reading DB above us/mc	Line J1-U ** Final Reading DB above us/mc	MIL-I-26600/ MSC-ASPO-EMI-10A Spec. Limit DB-ua/mc
.015 .021 .028 .035 .048 .058 .065 .090 .120 .220 .290 .370 .500 .820 .900 1.40 1.90 2.30 2.50 3.50 3.50 3.50 3.50 3.50 3.50 3.50 3	766444734187556665545545653456677	766444734187556655545545653456677	55 888999997666677206988772459 887724459	78 76 67 64 66 64 75 37 29 27 27 33 34 39 39 37 37 37 37 37 37 37 37 37 37 37 37 37	+1087432030000000000000000000000000000000000	987.5 997.8 997.8 997.8 997.8 997.8 999.9 987.6 999.9 987.6 999.9 987.6 987.7	91 875 71 687 687 687 687 687 687 687 687 687 687	180 160 152 133 110 110 110 110 110 110 110 110 110

### **REMARKS:**

- \* Current Probe Correction Factor not included.
- \*\* Interference Level on Line J1-U with switches 1, 3, 4, 5, and 6 actuated.



NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVO, DOWNEY, CALIFC .NIA

# ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST TITLE: EMI QUALIFICATION TEST OF APOLLO C14-354 PYROTECHNIC INITIATOR CHECK-	DEPT.	98-322	TEST REPORT NO. SID 65-1673		
OUT BRIDGE SUT TEST SPECIMEN: C14-354 Pyrotechnic Initiator Check-	UNIT RE	7	LR NO.: 2607 SWA NO.:		
out Bridge Set,P/N G16-821050 Serial Number 01-001	DATE: 16	November 1965			
TEST PERFORMED BY: RESP. ENG.: W. Holsborg TECH.:	WITNESSED R. Kelso, I		TYPE OF EMI TEST: Broadband Conducted Using Current Probe		

Frequency	ground Noise	DB above	Meter Reading	Line ** J1-H Meter Reading DB above ua/mc	Current Probe Corr- ection Factor DB	Line J1-H Final Reading DB above ua/mc	Line ** J1-E Final Reading DB above ua/mc	MIL-I-26600/ MSC-ASPQ-EMI-10A Spec. Limit DB-ua/mc
.015 .021 .028 .035 .048 .058 .065 .090 .120 .150 .290 .330 .370 .500 .820 .900 1.40 1.90 2.30 2.50 3.20 4.60 5.80 8.00 12.0 15.0	766666655222222222222222222222222222222	7664447344555556655545456533456677	864.6.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5	79 68 67 66 61 34 31 34 31 34 34 44 46 46 46 46 46 46 46 46 46 46 46 46	3087432030000000000000000000000000000000000	55 555 564 577 576 577 576 577 577 577 577	98777107	180 169 160 152 135 131 104 98 88 75 61 50 48 47 47 46 45 45 45 44 44 44 44 44 44 44 44 44 44

## REMARKS:

- \* Current Probe Correction Factor not included.
- \*\* Interference Level on Line J1-H with switches 1, 2, 4, 5, and 6 actuated.



# NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD., DOWNEY, CALIFORNIA

## ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST TITLE: EMI QUALIFICATION TAST OF APOLLO C14-354 PYROTECHNIC INITIATOR CHECK-	DEPT. 098-322	TEST REPORT NO. SID 65-1673		
UT BRIDGE SET TEST SPECIMEN: C14-354 Pyrotechnic Initiator Check-	UNIT RF	LR NO.: 2607 SWA NO.:		
out Bridge Set, P/N G16-821050 Serial Number 01-001	DATE: 15 November 1965	Broadband Conducted Using Current Probe		
TEST PERFORMED BY: RESP. ENG.: W. Holsborg TECH.:	WITNESSED BY: R. Kelso, NAA Q.C.	TYPE OF EMI TEST:  Broadband Conducted Using Current Probe		

Frequency	ground Noise Level DB above	Noise Level DB above	Meter Reading DB above		Probe Corr- ection Factor	Jine Ji-J Final Reading DB above	Jine Ji-J ** Final Reading DB above	MIL-I-26600/ MSC-ASPO-EMI-10A Spec. Limit
Frequency MC .015 .021 .028 .035 .048 .058 .065 .090 .120 .150 .220 .290 .370 .500 .820 .900 1.40 1.90 2.30 2.50 3.20 4.60 5.80 8.0 12.0 15.0 18.0 23.0		DB u 29444473445555556658454565334566776666655522222222222222222222222222	DB ua/me 55 55 55 911343106611937881270260260260260260260260260260260260260260			DB above ua/mc 97.5.5 99.5.5 99.5.5 99.5.5 99.66 61 61 99.5.47 48 41 42 47 502 46 40 32	D3 above ua/mc 937 776 692. 5937 327 290 389 378 396 442 337 277	
25.0	27	דק	35	27	0	35	27	7.4

**REMARKS:** 

- \* Current Probe Correction Factor not included
- \*\* Interference Level on Line J1-J with switches 1, 2, 4, and 6 actuated.



NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD., DOWNEY, CALIFO INIA

## ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST TITLE: EMI QUALIFICATION TEST OF APOLIO C14-354 PYROTECHNIC INITIATOR CHECK- OUT BRIDGE SET TEST SPECIMEN: C14-354		к-	DEPT. 098–322 UNIT RF			TEST REPORT NO.  SID 65-1673  LR NO.: 2607  SWA NO.:			
Pyrotechnic Initiator Check- out Bridge Set, P/N G16-821050 Serial Number O1-001 TEST PERFORMED BY: RESP. ENG.: W. Holsborg TECH.:			1050 DA1	DATE:  16 November 1963  WITNESSED BY:  R. Kelso, NAA Q.C.			TYPE OF EMI TEST: Broadband Conducted Using Current Probe		
Frequency MC	ground	Ambient* Noise Level DB above	Meter	Line ** J2-R Meter Reading e DB above ua/mc	Current Probe Correc- tion Factor DB	Line J2-R Final Reading DB above ua/mc	Line ** J2-R Final Reading DB above ua/mc	MIL-I-2600/ MSC-ASPO-EMI-10A Spec. Limit DB-ua/mc	
.015 .021 .028 .035 .048 .058 .065 .090 .120 .220 .290 .330 .370 .500 .820 .900 1.40 1.90 2.30 2.50 3.60 5.80 8.00 12.0 12.0 12.0 12.0	72 69 64 67 54 55 25 26 25 26 25 24 25 26 27 27	72 69 64 64 67 63 54 25 25 25 26 25 25 25 25 25 25 25 25 25 25 25 25 25	88 88 99 93 93 93 93 93 93 93 93 93 93 93 93	84 77088 6675 6675 679 679 679 679 679 679 679 679 679 679	+ 13 87432030000000000000000000000000000000000	101 98 103 96 98 96.5 95.5	97 89 77 77 67 67 66 54 1 39 31 31 32 38 38 39 38 38 39 38 38 39 38 38 38 38 38 38 38 38 38 38 38 38 38	180 169 160 152 142 135 132 121 111 104 96 88 86 82 75 63 61 50 48 47.5 47.5 47.5 46.5 47.5 44.5 44.5	

### **REMARKS:**

\* Current Probe Correction Factor not included.

<sup>\*\*</sup> Interference Level on Line J1-H with switches 1, 2, 3, 5, and 6 actuated.



## NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD., DOWNEY, CALIFORNIA

## ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST OF A	ITLE: EMI QUALIFICATION OF APOLLO C14-354 CCHNIC INITIATOR CHECK-			DEPT. 098-322			TEST REPORT NO. SID 65-1673		
TEST SPEC	OUT BRIDGE SET TEST SPECIMEN: C14-354					LR N SWA	0.: 2 N0.:	260 <b>7</b>	
out Bridg	Pyrotechnic Initiator Check- out Bridge Set, P/N G16-821050 Serial Number 01-001			ΓΕ: 17 No	vember 19	65			
	TEST PERFORMED BY: RESP. ENG.: W. Holsborg TECH.:			WITNESSED BY: R. Kelso, NAA Q.C.			TYPE OF EMITEST: Broadband Conducted Using Current Probe		
Frequency MC	ground Noise	Ambient* Noise Level DB above	Meter Reading	Line J2-S ** Meter Reading DB above ua/mc	Current Probe Corr- ection Factor DB	Line J2-S Final Reading DB above us/mc	Line J2-S ** Final Reading DB above us/mc	MIL-I-26600/ MSC-ASPO-EMI-10A	
.015 .021 .028 .035 .048 .058	72 69 64 64 64 67 63	72 69 64 64 67 67 63	87.5 85 99 90 96 91.5	82 78 69 67 68 66 65	+13.0 +10.0 + 8.0 + 7.0 + 4.0 + 3.0 + 2.0	100.5 95 107 97 100 94.5	95 88 77 74 72 69	180 169 160 152 142 135	

.048 .058 .065 .090 .120 .120 .220 .230 .370 .500 .820 .900 1.40 1.90 2.30 2.50 3.20 4.60 5.80 8.00 12.0 15.0 18.0 23.0 25.0	64 67 53 44 55 55 55 55 56 56 57 57 57 57 57 57 57 57 57 57 57 57 57	67 67 67 55 25 25 25 25 25 25 25 25 25 25 25 25	96 • 5 99 98 86 21 7 7 67 8 56 20 96 2 9 2 4 4 0 3 5 5 5 0 0 1 4 6 5 5 6 5 0 0 1 4 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	68 65 65 54 36 37 37 33 39 37 41 37 34 40 44 35	432030000000000000000000000000000000000	109988777666666555444035650016	72 67 67 67 67 67 61 67 61 67 61 67 61 61 61 61 61 61 61 61 61 61 61 61 61	142 135 132 121 111 104 96 88 86 82 75 63 61 50 48 47.5 46.5 46.5 45.5 44.5 44.5	
REMARKS.	*	C	4 D	7	73 - 4		. 1		

REMARKS:

- \* Current Probe Correction Factor not included
- Interference Level on Line J2-S with switches 1, 2, 3, 5 and 6 actuated.



# NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD, DOWNEY, CALIFO INIA

# ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST TITLE: EMI QUALIFICATION	DEPT.	TEST REPORT NO.			
TEST OF APOLLO C14-354 PYROTECHNIC INITIATOR CHECK-	098-322	SID 65-1673			
OUT BIRDGE SET	UNIT	LR NO.: 2607			
TEST SPECIMEN: C14-354	RF	SWA NO.:			
Pyrotechnic Initiator Check- out Bridge Set,P/N G16-821050 Serial Number 01-001	DATE: 16 November 1965				
TEST PERFORMED BY:	WITNESSED BY:	TYPE OF EMITEST: Broadband Conducted Using Current Probe			
RESP. ENG.: W. Holsborg	R. Kelso, NAA Q.C.				

Frequency MC	Meter Back- ground Noise Level DB above	Level	J2-M Meter	J2-M Meter Readin <i>a</i>	Current Probe Corr- ection Factor DB	Line J2_M Final Reading DB above ua/mc	Line J2-M ** Final Resding DB above ue/mc	MIL-I-26600/ MSC-ASPU-EMJ-10A Spec. Limit DB-ua/mc
.015 .021 .028 .035 .048 .058 .065 .090 .120 .290 .330 .370 .500 .820 .900 1.40 1.90 2.50 3.20 4.60 8.00 12.0 12.0	72944447344555556655454545653456677	72944447344555556655545456533456677	85 87 89 99 99 97 97 97 97 97 97 97 97 97 97 97	80 73 69 661 57 41 41 86 73 34 27 33 33 33 33 33 33 33 33 33 33 33 33 33	50 50 74 74 11 11 11 11 11 11 11 11 11 11 11 11 11	9876866849520676866555185702844397	93366847. 66411866764973345751502075	180 169 169 152 142 135 121 111 104 98 88 82 75 61 50 48 47 47 46 45 45 45 45 44 44 44 44 44 44 44 44 44

### **REMARKS:**

- \* Current Probe Correction Factor not included.
- \*\* Interference Level on Line J2-W with switches 1, 2, 3, 4 and 6 actuated.



## NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD., DOWNEY, CALLEGINIA

#### ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST TITLE: TEST OF APO PYROTECHNIC OUT BRIDGE TEST SPECIM Pyrotechnic	DLLO C14 DINITIA SET MEN: C1	-354 TOR CHEC 4-354	K- UN	DEPT. 098-322 UNIT kF			TEST REPORT NO. SID 65-1673  LR NO.: 2607 SWA NO.:			
out Bridge S Serial Number TEST PERFOR	er 01-00	1.		TE: 17 No	vember 19	-+	TYPE OF EMI TEST:			
RESP. ENG. TECH.:		olsborg	R.	Kelso, NAA	ହ.୯.		Brond	dband Cond ent Probe	ducted Using	
Erequency I	ground Noise	Ambient Noise Level	Meter Reading	Line J2-U ** Meter Reading DB above us/mc	Current Probe Corr- ection Factor DB		U al ding above	Line J2-U ** Final Reading DB above us/mc	MIL-I-26600/ MSC-ASPO-EMI-10A Spec. Limit DB-ua/mc	
.015 .021 .028 .035 .048 .058 .065 .090 .120 .150 .220 .290 .330 .370 .500 .820 .900 1.40 1.90 2.30 2.50 3.20 4.60 5.80 8.0 12.0 15.0 18.0 23.0 25.0	76644473445555566555456533456677	766444734455556665545456534566677	87.55 822 923.5 923.5 937.73 700 692 655.5 498 499 445 343 445 343 445 343 445 343 445 345 445 345 445 345 445 345 445 4	84 75 67 66 66 61 59 44 40 41 35 33 29 44 43 40 41 41 35 33 27 29 34	+13087432230000000000000000000000000000000000	11	0909799778877777666655443344544533	9877769806430115137944301150 50 50 50 50 50 50 50 50 50 50 50 50 5	180 169 160 152 142 1352 121 104 988 882 753 61 47 47 47 46 45 45 44 44 44 44 44 44 44 44 44 44	

#### **REMARKS:**

- \* Current Probe Correction Factor not included.
- \*\* Interference Level on Line J2-U with switches 1, 2, 3, 4 and 6 actuated.



## NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD, DOWNEY, CALIFORNIA

#### ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST TITLE: EMI QUALIFICATION TEST OF APOLIO C14-354 PYROTECHNIC INITIATOR CHECK-	DEPT. 098-322	TEST REPORT NO. SID 65-1673		
CUT BRIDGE SET  TEST SPECIMEN: C14-354  Pyrotechnic Initiator Check-	UNIT RF	LR NO.: 2607 SWA NO.:		
out Bridge Set,P/N G16-821050 Serial Number 01-001	DATE: 17 November 1965			
TEST PERFORMED BY: RESP. ENG.: W. Holsborg TECH.:	WITNESSED BY: R. Kelso, NAA Q.C.	TYPE OF EMITEST: Broadband Conducted Using Current Probe		

Frequency MC	ground	DB above	Line J2-H Meter Reading DB above ua/mc	Line J2-H ** Meter Reading DB above us/mc	Current Probe Corr- ection Factor DB	Reading	Line J2-H ** Final Reading DB above ua/mc	MIL-I-26600/ MSC-ASPO-EMI-10A Spec. Limit DB-ua/mc
.015 .021 .028 .035 .048 .058 .065 .090 .120 .220 .290 .330 .370 .500 .820 .900 1.40 1.90 2.30 2.5 3.20 4.60 5.80 8.00 12.0 15.0 18.0 23.0 25.0	76944455555566555456553456677	76 64 4 4 7 3 4 4 5 5 5 5 5 6 6 5 5 4 5 4 5 6 5 5 3 4 5 6 6 7 7 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	90 92 89 94 88 88 77 69 66 61 66 65 53 97 42 99 61 50 42	81 77 69.5 64.6 65.5 64.9 33.3 33.3 28.7 27.6 27.6 27.6 27.6 27.6 27.6 27.6 27	50 50 8745000000000000000000000000000000000000	103 102 996 998 90 84 872 70 698 661 5563 472 3996 613 402	94 87 87 667 67 67 65 65 65 65 65 65 65 65 65 65 65 65 65	180 169 160 152 142 135 132 121 111 104 988 86 82 75 631 50 48 47.5 47.5 47.5 47.5 44.4 44.4 44.4 44.4

#### **REMARKS:**

- \* Current Probe Correction Factor not included.
- \*\* Interference Level on Line J2-H with switches 1, 2, 3, 4 and 5 actuated.



## NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD., DOWNEY, CALIFORNIA

#### ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST TITLE: EMI QUALIFICATION TEST OF APOLLO C14-354 PYROTECHNIC INITIATOR CHECK-			DEPT. 098-322			TEST REPORT NO. SID 65-1673		
OUT BRIDGE SET  TEST SPECIMEN: C14-354  Pyrotechnic Initiator Check-			UNIT RF			LR NO.: 2607 SWA NO.:		
out Bridge Set, P/N Serial Number 01-0	r G16-82105	DA1	ΓΕ: 18 No	ovember 19	965			
TEST PERFORMED BY: RESP. ENG.: W. Holsborg TECH.:			WITNESSED BY: R. Kelso, NAA Q.C.			TYPE OF EMI TEST: Broadband Conducted Using Current Probe		
Frequency Back- Ground MC Noise Level DB above ua/mc	Noise J Level M DB aboveR	ine 2-J leter leading above a/mc	Line ** J2-J Meter Reading DB above ua/mc	Current Probe Correc- tion Factor DB	Line J2-J Final Reading DB above ua/mc	Line ** J2-J Final Reading DB above ua/mc	MIL-I-26600/ MSC-ASPO-EMI-10 Spec. Limit DB-ua/mc	
.015 72 .021 69 .028 64 .035 64 .035 63 .090 54 .120 54 .150 25 .220 25 .290 25 .330 25 .370 26 .500 26 .820 25 .900 25 .370 26 .500 26 .820 25 .370 26 .500 26 .820 25 .370 26 .500 26 .820 25 .370 26 .500 26 .820 25 .370 26 .500 26 .820 25 .370 26 .370 26 .370 26 .370 26 .370 26 .370 26 .370 26 .370 27	69 64 64 67 63 54 45 55 25 25 26 25 25 24 25 25 25 25 25 25 25 25 25 25 25 25 25	88 93 84 92 85 986 77 87 87 87 87 87 87 87 87 87 87 87 87	79.5 77.65.5 65.5.5 67.5.5 84.39 37.33.4 38.32.5 46.39 37.35.4 38.33.3 38.33.3 46.39.3 38.33.3 46.39.3 38.33.3 46.39.3 38.3 38.3 38.3 38.3 38.3 38.3 38.3	+ 13 + 10 + 7 + 4 + 2 - 3 - 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	101 103 97 96 87 89 83 76 87 89 83 76 66 66 66 66 66 66 67 67 67 87 87 87 87 87 87 87 87 87 87 87 87 87	92.5 97.73.5 98.55.5 99.66.61 99.37.5 99.66	180 169 160 152 142 135 132 121 111 104 96 88 86 82 75 63 61 50 48 47.5 46.5 47.5 46.5 47.5	

REMARKS:

Current Probe Correction Factor not included.

<sup>\*\*</sup> Interference Level on Line J2-J with switches 1, 2, 3, 4, and 5 actuated.





# NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD., DOWNEY, CALIFO'NIA

### ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST TITLE: EMI QUALIFICATION TEST OF APOLLO C14-354 PYROTECHNIC INITIATOR CHECK-	DEPT. 098-322	TEST REPORT NO. SID 65-1673			
OUT BRIDGE SET  TEST SPECIMEN: C14-354  Pyrotechnic Initiator Check-	UNIT KF	LR NO.: 2607 SWA NO.:			
out Bridge Set,P/N G16-821050 Serial Number 01-001	DATE: 19 November 196	5			
TEST PERFORMED BY: RESP. ENG.: W. Holsborg TECH.:	WITNESSED BY: R. Kelso, NAA Q.C	TYPE OF EMI TEST: Broadband Radiated			
Meter Back- ground Roise Frequency Level DB above	ding tion ground Res	ter MIL-I-26600/ MSC-ASPO-EMI-10A			

Frequency NC	Meter Back- ground Noise Level DB above		Meter Reading DB above uv/mc		corr- ected Back- ground Noise Level-DB	Final Heter Reading DB ebove uv/mc	MIL-I-26600/ MSC-ASPO-EMI-10A Spec. Limit DB-uv/mc
.15 .29 .337 .502 .94 .94 .94 .95.26 .94 .95.26 .96 .96 .97 .96 .96 .97 .96 .97 .96 .97 .96 .97 .97 .97 .97 .97 .97 .97 .97 .97 .97	2000 4 4 4 6 6 5 6 7 6 6 3 4 5 5 5 1 3 2 0 6 5 7 6 0 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	899044466 <b>5</b> 67663455 <b>513</b> 20657696668	89990444665567666706971105573737177	355.52.52.80.538.08 355.333.333.331.228.34.5.380.8 222.22.22.20.20.20.20.20.20.20.20.20.20.	345388473301075685628 <b>8</b> 643658555577	3453884733010792998266135046483433	79.4.2.5.4.6.4.4.7.5.4.2.7.7.5.3.1.5.3.5.5.9.4.7.7.5.3.1.5.3.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5

REMARKS: 1. Final Readings rounded off to nearest DB.



RF SUSCEPTIBILITY THRESHOLD DATA



## NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD., DOWNEY, CALIFORNIA

### ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST TITLE: EMI QUALIFICATION TEST OF APOLLO C14-354 PYROTECHNIC INITIATOR CHECK- OUT BRIDGE SET TEST SPECIMEN: C14-354 Pyrotechnic Initiator Check-				DEPT. 098 <b>–3</b> 2?		TEST REPORT NO.  LR NO.: 2607 SWA NO.:				
				UNIT RF						
out Bridge	Pyrotechnic Initiator Check- out Bridge Set, P/N G16-821050 Serial Number 01-001.			DATE: 22 November 1965						
TEST PERF	TEST PERFORMED BY: RESP. ENG.: W. Holsborg			WITNESSED BY: R. Kelso, NAA, Q.C.			TYPE OF EMITEST: RF Radiated Susceptibility			
Frequency MC	Radiated Level Micro- volts		<b>-</b>							MIL-I-26600/ MSC-ASPO-EMI-10A SPEC. LIMIT MICROVOLTS
.150 to 4.30 4.30 5.0 5.8 6.5 7.0 7.5 8.0 8.5 10.0 19.0 20 22 25 26 27 29 30 32 33 34 35	980k 720k 780k 430k 140k 140k 240k 270k 340k 82k* 430k 150k 44k* 58k* 140k 80k*	Antenna Dipole Ant. Tuned to			CHANGE IN TEST ETHS ON B	SPECIMEN			p	100k
REMARKS:	1. Ra	diated L	evel	ref	lects the	open circ	uit	outpu	t from the	e 50 ohm

- Radiated Level reflects the open circuit output from the 50 ohm Signal Generator driving the appropriate rod, tuned dipole, and directional antenna.
- \* Indicates out-of-spec condition.



NORTH AMERICAN AVIATION, INC. SPACE and INFORMATION SYSTEMS DIVISION 12214 LAKEWOOD BLVD., DOWNEY, CALIFORNIA

### ELECTROMAGNETIC COMPATIBILITY DATA SHEET

TEST TITLE: EMI QUALIFICATION TEST OF APOLLO C14-354 PYROTECHNIC INITIATOR CHECK- OUT BRIDGE SET TEST SPECIMEN: C14-354			DEPT. 098-322			TEST REPORT NO. SID 65-1673			
			UNI	T RF		LR NO.: SWA NO.:	LR NO.: 2607 SWA NO.:		
out Bridge	Pyrotechnic Initiator Check- out Bridge Set,P/N G16-821050 Serial Number 01-001			E: 22 Nove	mber 1965				
TEST PERF	ST PERFORMED BY: SP. ENG.: V. Holsborg			NESSED BY Kelso, Naa			TYPE OF EMITEST: RF Radiated Susceptibility		
Frequency MC	Radiated Level Micro- volts						MIL-I-26600/ MSC-ASPO-EMI-10A SPEC. LIMIT MICROVOLTS		
36 to 50 52 54 56 70 75 80 90 100 120 160 200 210 220 350 400 410	160k 120k* 60k* 26k* 38k* 58k* 30k* 80k* 85k* 35k* 110k 120k 250k 300k	Dipole Antenna Tuned to Test Freq.			RIDGE SET D		100k		
1000 1200 to 10,000	500k	Directional Antenna	N		N OPERATION SPECIMEN	CF TEST			
REMARKS:	1. Re	ndiated Leve ignal Genera	l refl tor dr	lects the riving the	open circui appropriate	t output fro e antenna.	m the 50 ohm		

FORM 2928-J NEW 2-65

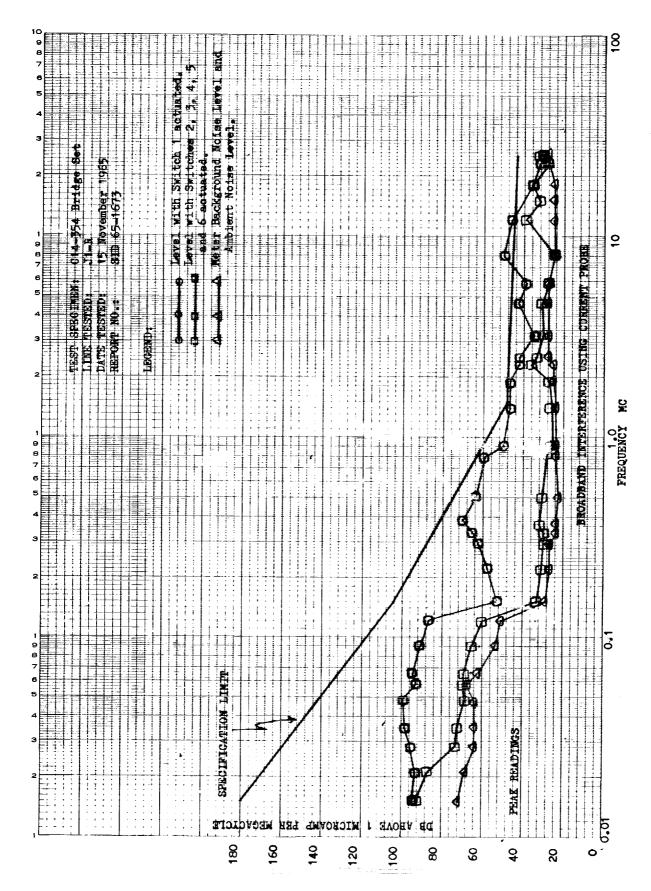
Indicates out-of-spec condition.



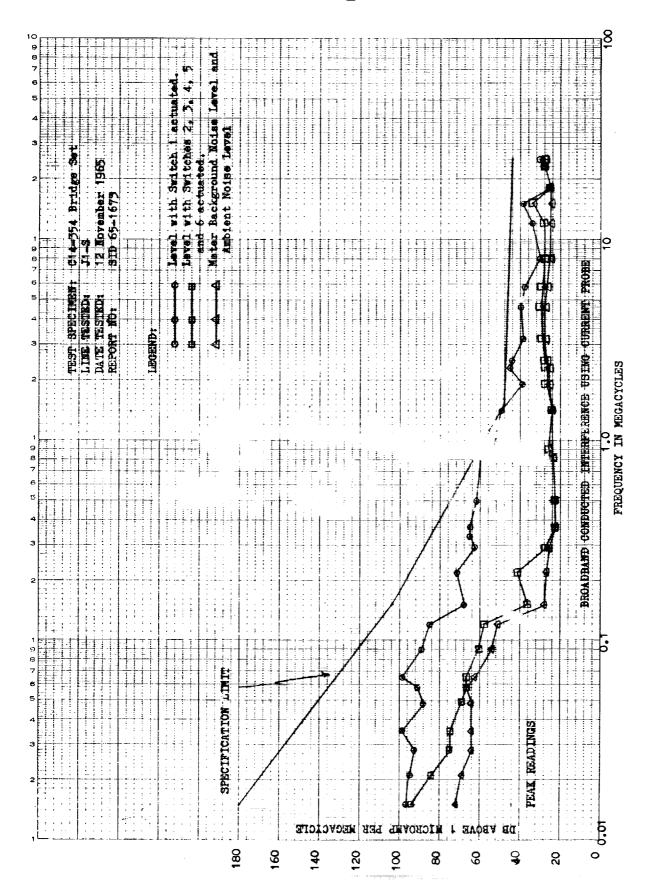
### APPENDIX B. GRAPHIC PRESENTATION OF TEST DATA



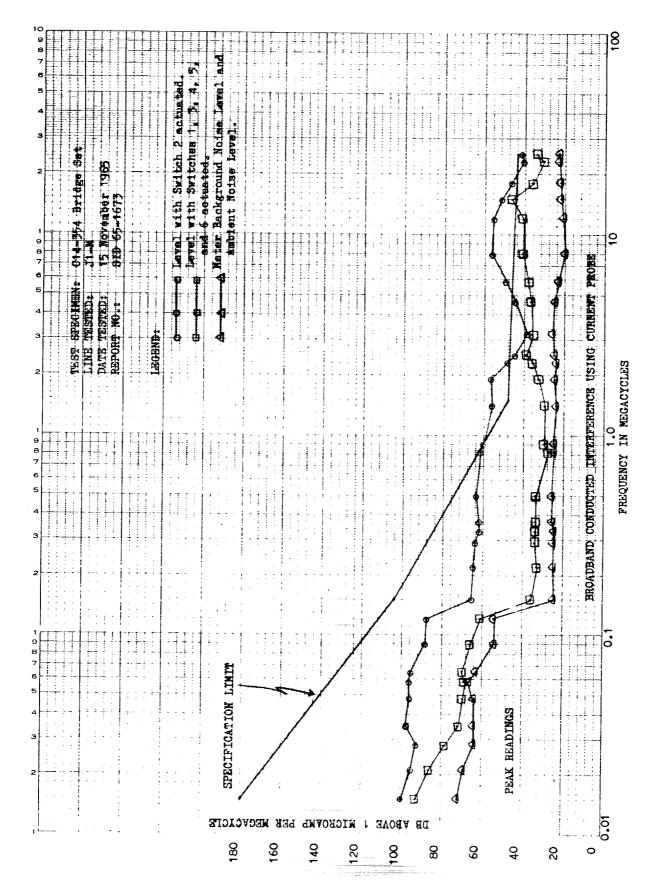
CONDUCTED INTERFERENCE MEASUREMENTS



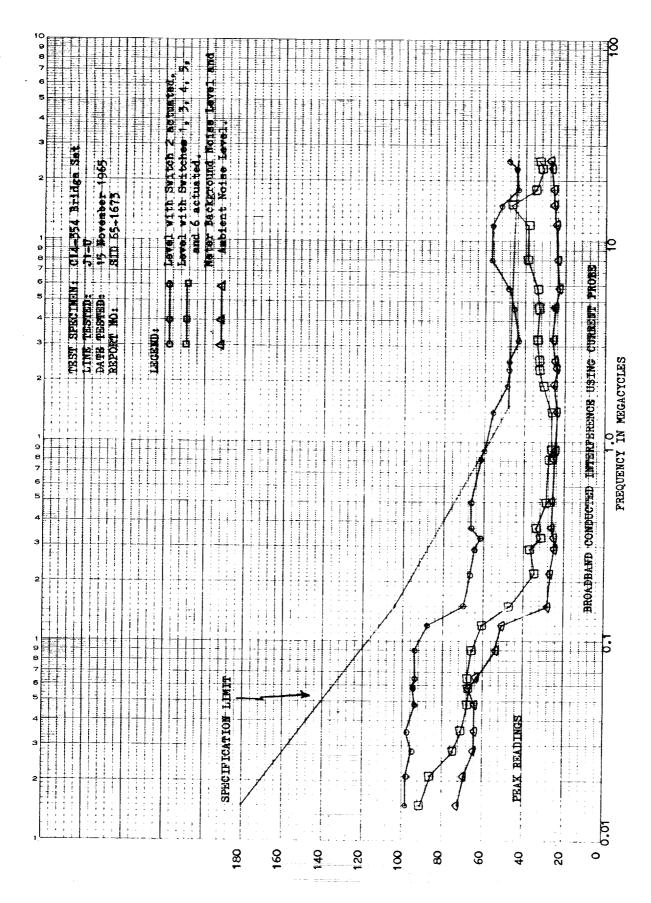
Broadband Conducted Interference Using Current Probe, Line Jl-R Figure 1.



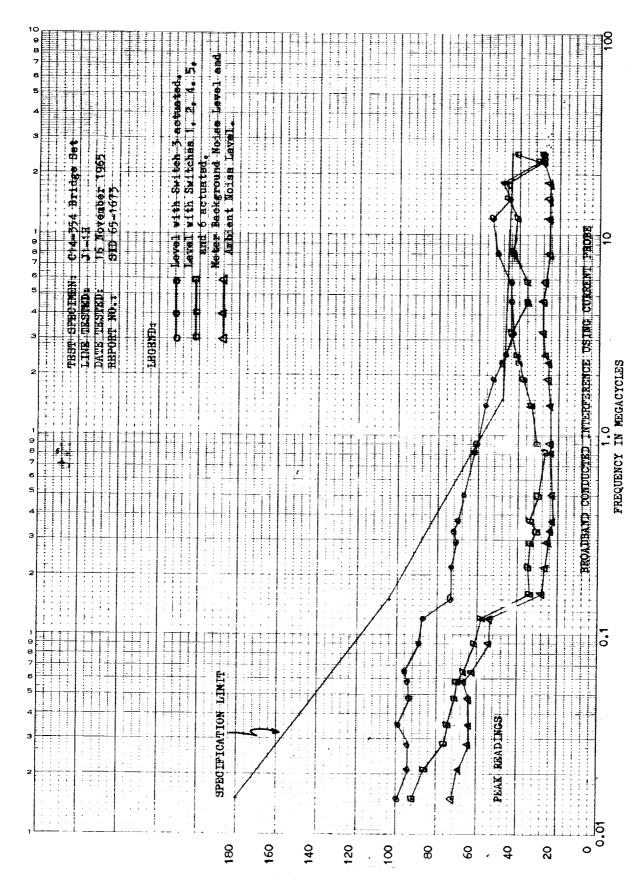
Broadband Conducted Interference Using Current Probe, Line J1-S Figure 2.



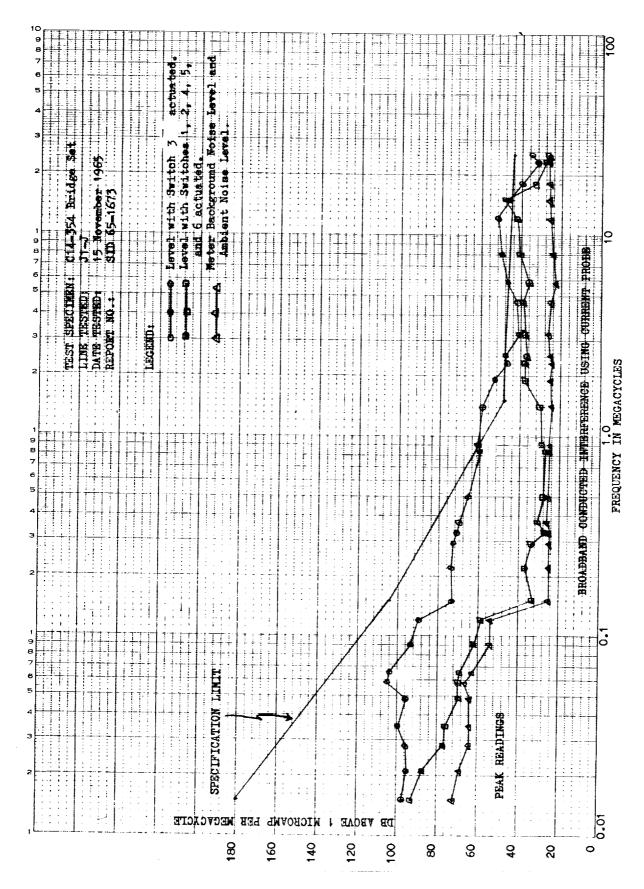
Broadband Conducted Interference Using Current Probe, Line J1-M Figure 3.



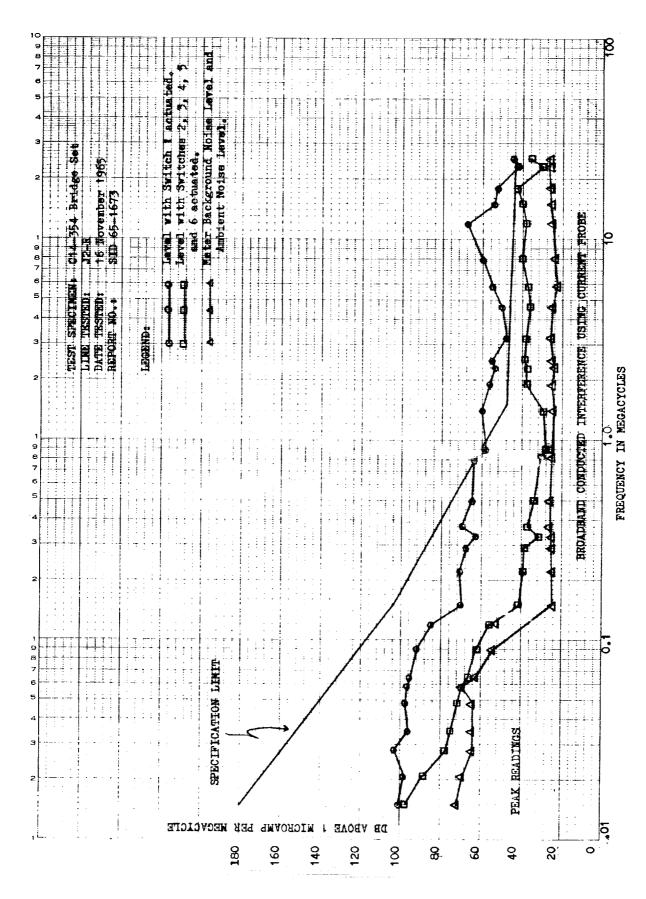
Broadband Conducted Interference Using Current Probe, Line J1-U Figure 4.



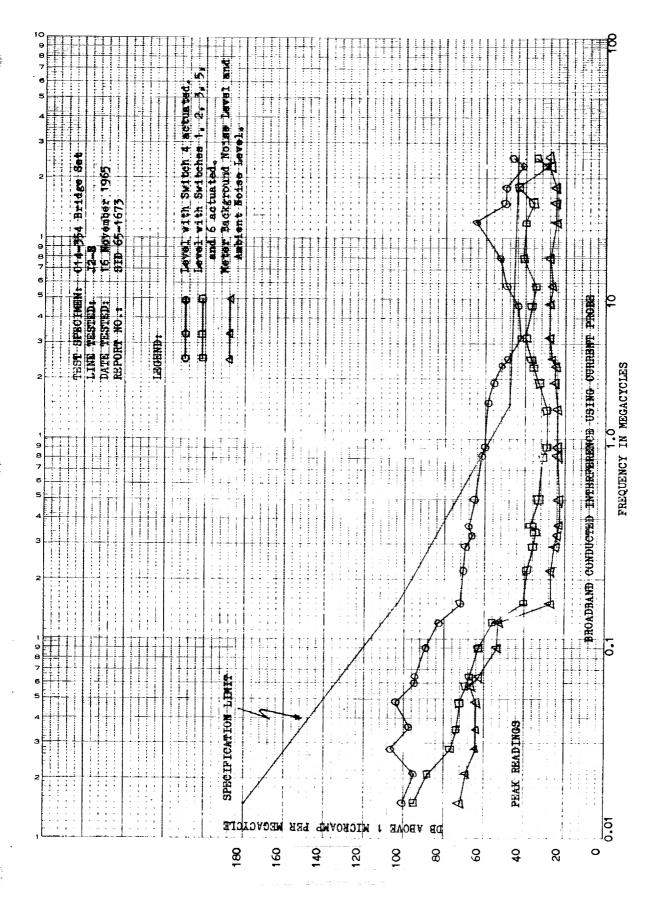
Broadband Conducted Interference Using Current Probe, Line J1-1H Figure 5.



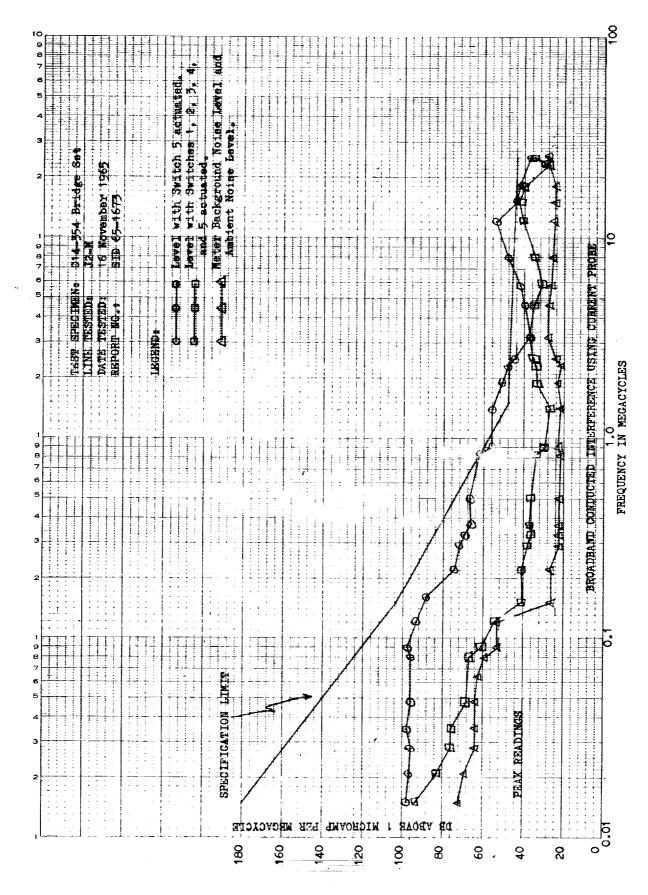
Broadband Conducted Interference Using Current Probe, Line J1-J Figure 6.



Broadband Conducted Interference Using Current Probe, Line J2-R Figure 7.



Broadband Conducted Interference Using Current Probe, Line J2-S Figure 8.



Broadband Conducted Interference Using Current Probe, Line J2-M 6 Figure (

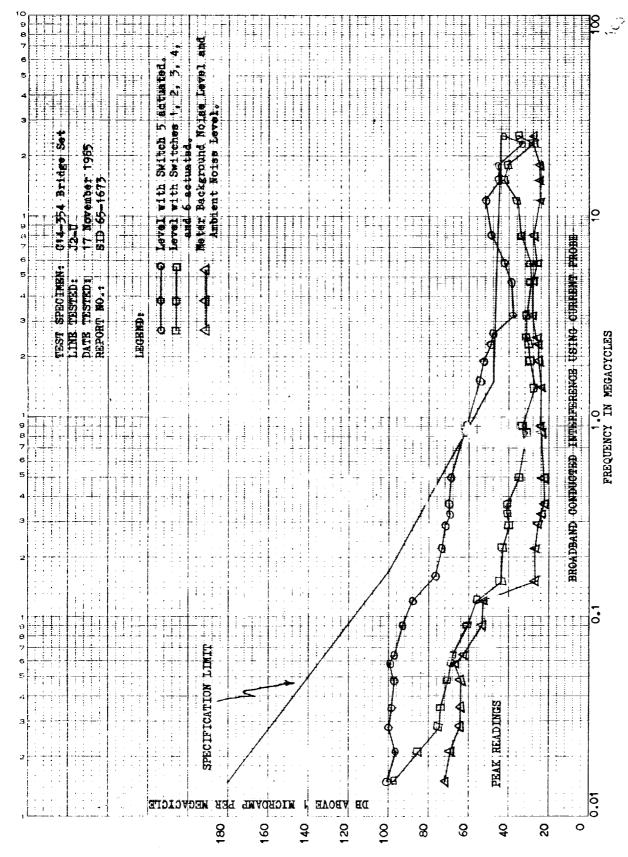
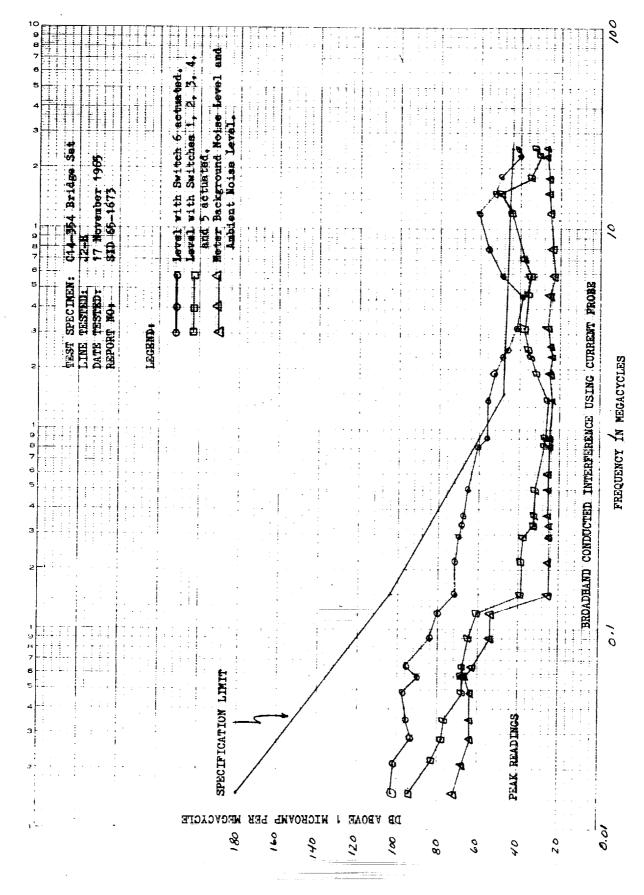
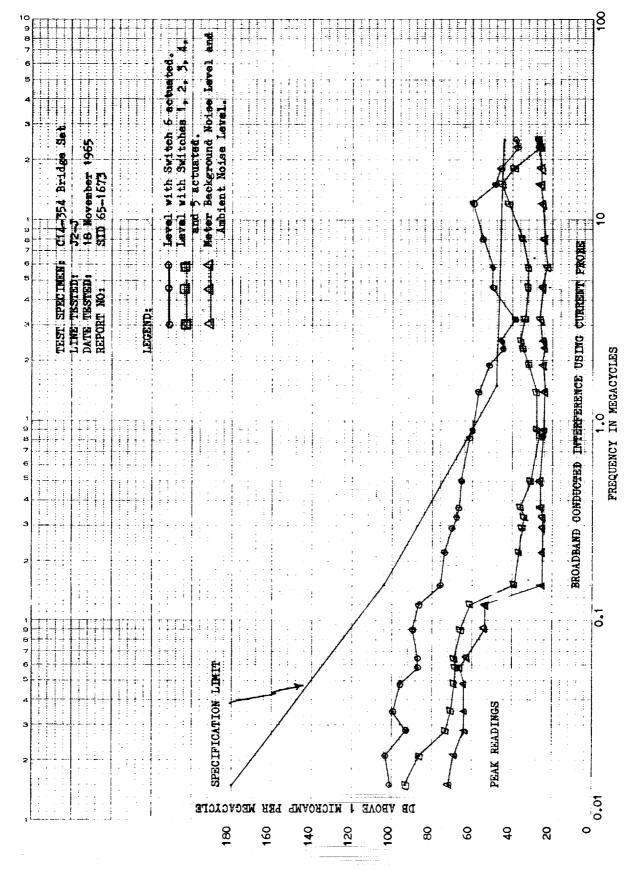


Figure 10. Broadband Conducted Interference Using Current Probe, Line J2-U

10.



Broadband Conducted Interference Using Current Probe, Line J2-H Figure 11.



Broadband Conducted Interference Using Current Probe, Line J2-J Figure 12.



RADIATED INTERFERENCE MEASUREMENTS

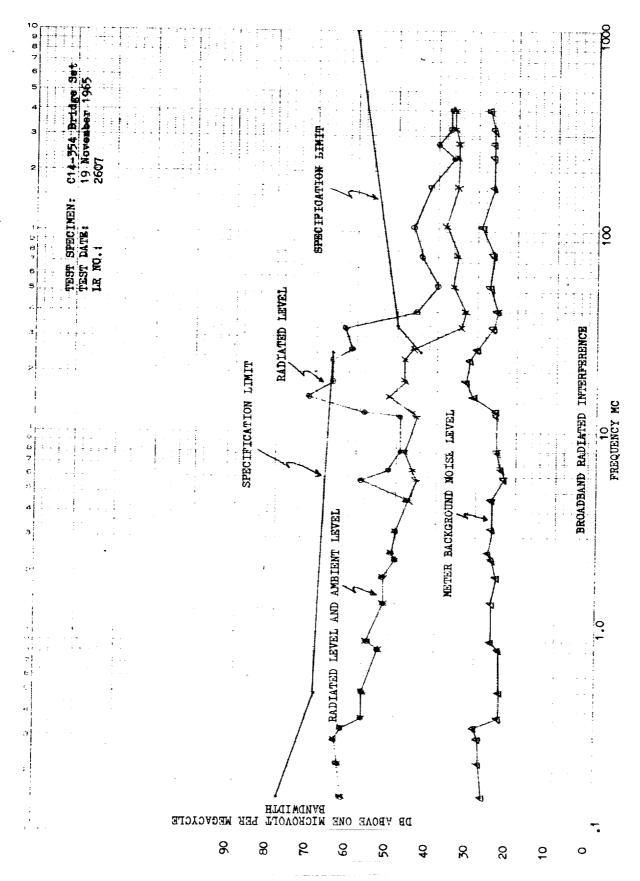
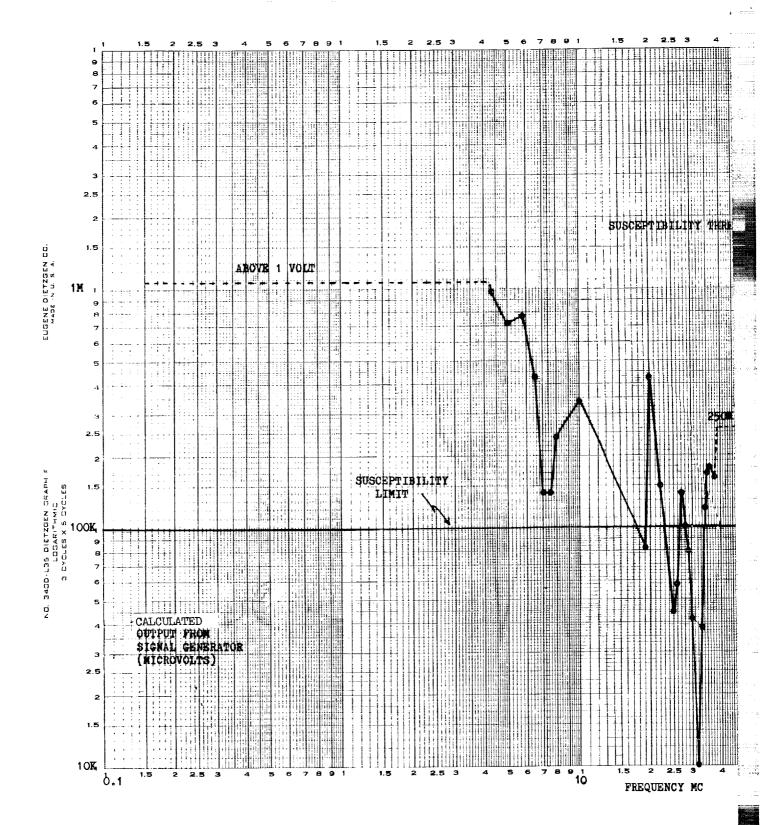


Figure 13. Broadband Radiated Interference



SUSCEPTIBILITY PROFILE



FOLDOUT FRAME

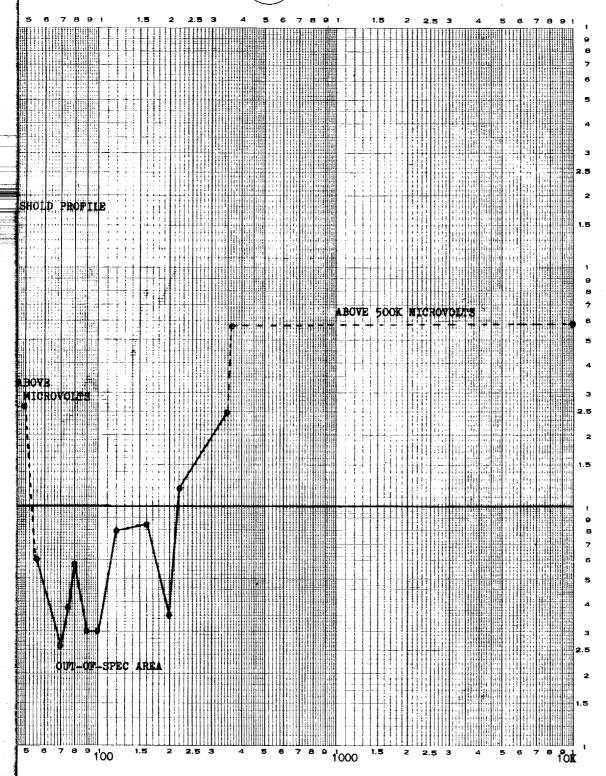


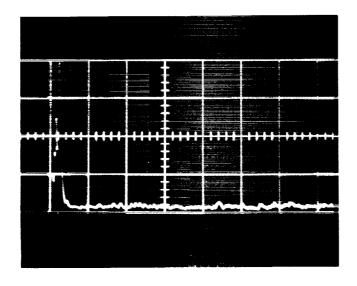
Figure 14. Susceptibility Threshold Profile

FOLDOUT FRAME 2

# APPENDIX C. OSCILLOSCOPE PHOTOS OF INTERFERENCE DATA

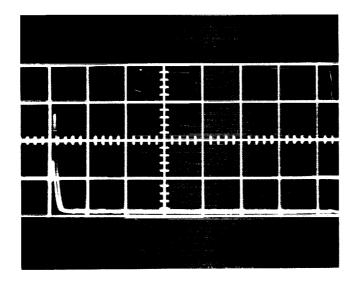


CONDUCTED INTERFERENCE ON OUTPUT LINES



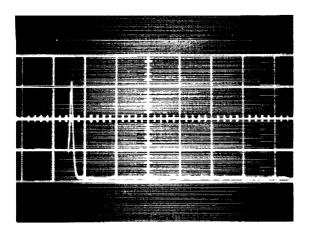
71 db above one microamp/mc Sweep rate: 1 millise cond/cm Amplitude: 0.5 volt/cm

Figure 15. Transient Pulse at 330 kc on Line J1-J



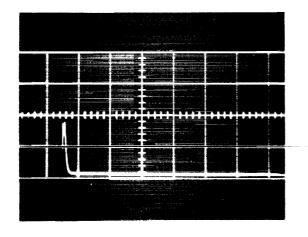
38 db above one microamp/mc Sweep Rate: 1 millisecond/cm Amplitude: 0.5 volt/cm

Figure 16. Transient Pulse at 5.8 mc on Line J1-S



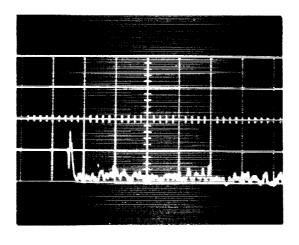
60 db above one microamp/mc Sweep Rate: 1 millisecond/cm Amplitude: 0.5 volt/cm

Figure 17. Transient Pulse at 8.0 mc on Line J2-R



68 db above one microamp/mc Sweep Rate: 1 millisecond/cm Amplitude: 0.5 volt/cm

Figure 18. Transient Pulse at 12.0 mc on Line J2-R

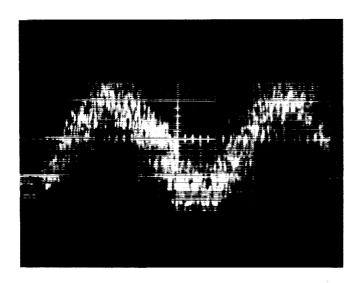


45 db above one microamp/mc Sweep Rate: 1 millisecond/cm Amplitude: 0.5 volt/cm

Figure 19. Transient Pulse at 25 mc on Line J2-R



RF INTERFERENCE INDUCED ON OUTPUT LINE DURING RADIATED SUSCEPTIBILITY TEST



Internal Sweep Magnifier: X10 Sweep Rate: 5 milliseconds/cm Amplitude: 0.2 volt/cm

Figure 20. RF-Radiated Susceptibility Test, 32-mc (400-Cycle Modulation) Induced on Line Jl-S—Current Probe Pickup



### APPENDIX D. TEST SETUPS



CONDUCTED INTERFERENCE TEST SETUP

SID 65-1673



Figure 21. Conducted Interference Test Setup Using Current Probe

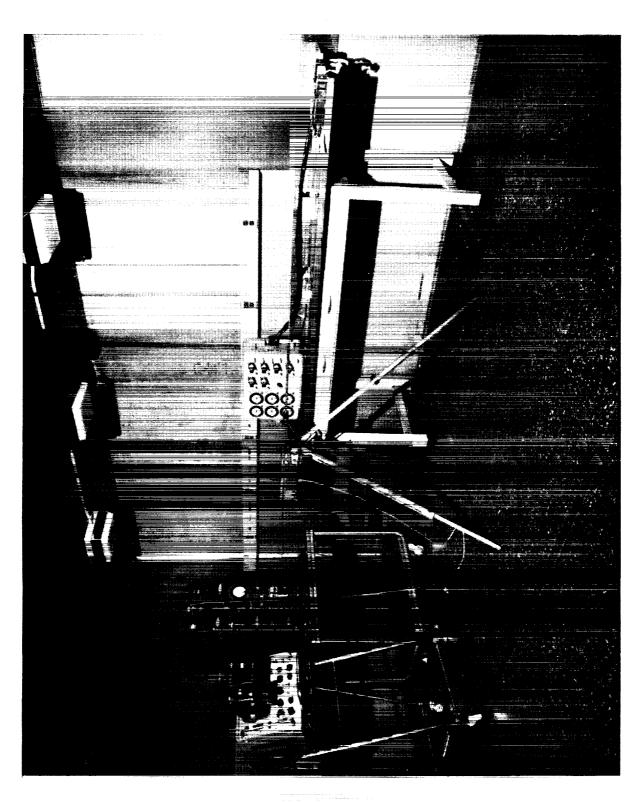


Figure 22. Conducted Interference Test Setup

RADIATED INTERFERENCE TEST SETUP

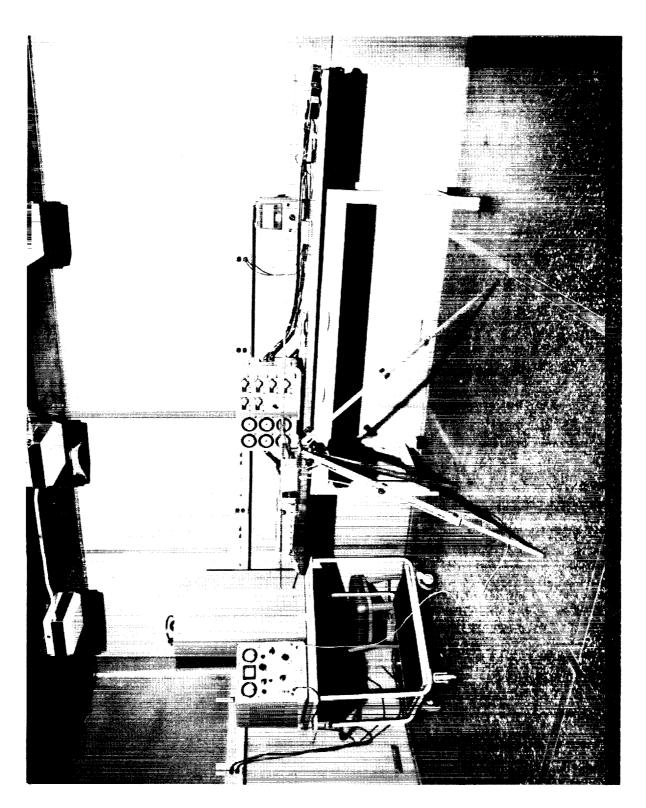


Radiated Interference Test Setup Using 41-Inch Rod Antenna Figure 23.



Radiated Interference Test Setup Using Tuned Dipole Antenna Figure 24.

RF RADIATED SUSCEPTIBILITY TEST SETUP



Radiated Susceptibility Test Setup Using Dipole Antenna Figure 25.